

Fig. 1
Independent Spring Reverse Shaft (I.S.R.S.)

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|---------------|--------------|---------------|
| 1) Oil Pan | 11) Oil Pan | 21) Bearing |
| 2) Oil Seal | 12) Oil Pan | 22) Oil Ring |
| 3) Bearing | 13) Oil Pan | 23) Oil Ring |
| 4) Oil Ring | 14) Oil Pan | 24) Oil Ring |
| 5) Gear | 15) Oil Pan | 25) Oil Ring |
| 6) Oil Ring | 16) Oil Pan | 26) Oil Ring |
| 7) Bearing | 17) Oil Pan | 27) Oil Ring |
| 8) Gear | 18) Oil Pan | 28) Oil Ring |
| 9) Oil Ring | 19) Oil Pan | 29) Oil Ring |
| 10) Gear | 20) Oil Pan | 30) Oil Ring |
| 31) Bearing | 32) Oil Pan | 33) Oil Ring |
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| 91) Bearing | 92) Oil Pan | 93) Oil Ring |
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| 97) Bearing | 98) Oil Pan | 99) Oil Ring |
| 100) Oil Ring | 101) Oil Pan | 102) Oil Ring |

Remove the Reverse Assemblies
FROM THE MACHINE

Oil Pan Removal

- Remove the oil pan control pressure by working control levers back and forth with the engine shut down. Remove the oil pan assembly from both ends of the reverse shaft. Remove hydraulic tubes leading from the back plates to the cylinders on the rear end shaft.
- Drain lubricant from the rear gear case. Remove the gear case cover.

- Check up under the I.S.R.S. reverse shaft clutch drum and gear so it will stay in place when the shaft is removed.
- Remove the I.S.R.S. clutch drum and gear.
- Remove the shaft and the I.S.R.S. side of the machine. The left hand side bearing bearing will be removed with the shaft. The I.S.R.S. bearing will remain in its bore. It may be necessary to tap on the back gear of the shaft to remove it fully remove it from the oil pan portion of the shaft.

- To remove the I.S.R.S. side bearing bearing, remove I.S.R.S. clutch drum and gear. Remove any ring (10). Remove bearing from its bore.

Reverse Shaft Reassembly

- Install bearing (11) in its bore. Bearing is oriented, and is installed with the shield to the inside. Install oil ring (12).
- Install gear (13) and ring (14) in place in bearing bore. Set clutch drum and gear in place. Check drum

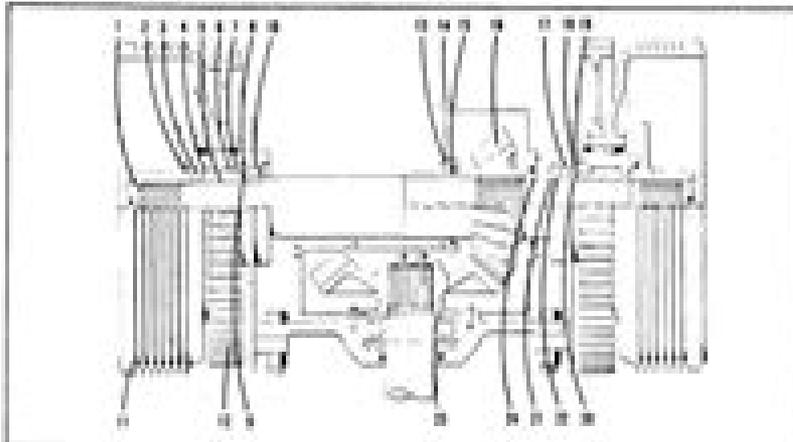


Fig. 2
Independent Spring Reverse Shaft (I.S.R.S.)

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| 1) Oil Pan | 11) Oil Pan | 21) Bearing |
| 2) Oil Seal | 12) Oil Pan | 22) Oil Ring |
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Link Belt Service Manual

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Link Belt Service Manual:

Embracing the Melody of Expression: An Mental Symphony within **Link Belt Service Manual**

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