



## Optimization of LNG Cold Energy Utilization via Power Generation, Refrigeration, and Air Separation

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### ABSTRACTS

Natural gas is conventionally transported in its liquid form or Liquid Natural Gas (LNG). It is then transported using cryogenic insulated LNG tankers. At receiving terminals, LNG is regasified prior to distributing it through gas distribution system. Seawater has been used as the heat source, which leads to vast amount of cold energy discarded into the water. This work presents the use of LNG cold energy around Melaka Refining Company (MRC). The cold energy is utilized in power generation, propylene refrigeration cycle, and air separation plants. These systems are designed and simulated using a commercial process simulation software. Capital cost (CAPEX) function and revenues of each system are further developed as a function of LNG flowrates. These developed correlations are then used in an optimization problem to seek for the most profitable scenario. The results show that utilizing LNG for air separation unit yields the highest profit compared to power generation and refrigeration plants.

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### 1. INTRODUCTION

Natural gas is often discovered and extracted from remote areas far from the consumers. For short distances, the gas is normally transported via pipelines. On the other hand, for long distances, natural gas is shipped through vast oceans (Yumrutaş et al., 2002). Prior to shipping, natural gas is converted to liquefied natural gas (LNG) which is then transported using cryogenic insulated LNG tanks. The refrigeration pro-

cess consumes relatively high amount of energy to achieve temperature of  $-162^{\circ}\text{C}$  to liquefy the natural gas into LNG (Mehrpooya et al., 2015). Via this liquefaction process, the volume of LNG is reduced to about 600 times smaller than NG at atmospheric pressure.

At receiving terminals, the LNG has to be evaporated flow back to gas at ambient temperature, making it be transported

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