



10. **NOTE:** Do not lubricate the new lower balljoint fuel injector seals.

• **NOTE:** An caution repair time is advised.

Press the fuel rail down into the cylinder head injector bores by hand, then install and hand start fuel rail bolts 1 and 4.

• Release the force before tightening.

• Install the remaining fuel rail bolts. Tighten all of the fuel rail bolts in the sequence shown and in the following 3 steps.

Step 1:

Step 1: 40 N.m (30 lbf.ft)

Step 2: Retorque the torque to: 40 N.m (30 lbf.ft)

Step 3: 40 N.m

Step 4: 40 N.m (30 lbf.ft)

Step 5: 40°



11. Install a new O2 sensor (Torque 27 N.m (20 lbf.ft))



12. **NOTE:** Replace gear if damaged.

Inspect and if necessary replace the coolant outlet gear.



13. Install the coolant outlet and the bolts (Torque 40 N.m (30 lbf.ft))



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Motor Information Systems (Firm)



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