

# Operator's Manual



## Track Tension Adjustment

Dirt or sand gets caught in the track and tightens the track tension. Check the under carriage during each stop and remove dirt or sand before it causes damage.

Different working conditions cause the pins and bushings around the lower to wear at various rates. When traveling for long distances it is necessary to periodically run in reverse to avoid excessive wear on one side of the track. Tighten the track for operations on hard ground. Loosen it for soft or wet ground operations. Track tension should be checked regularly and kept within specification.

1. Properly park machine on firm level surface.
2. Swing the upper over the side at a right angle of the traveling direction and lower the attachment to the ground. Raise the machine off the ground at a 15° angle. Refer to Figure 2-15.
3. Check the gap between the track roller mounting surface and the top of the track shoe. The gap should be 11 to 11.8 in (280-300mm). Refer to Figure 2-15.

4. To tighten the track, add grease through the grease fitting. Add grease until the idle wheel center can no longer be seen and track is within specification. Refer to Figure 2-16.
5. To loosen the track, slowly open the grease fitting a little at a time, expel some grease and stop. Repeat until track is within specification.



## WARNING

Open the grease fitting slowly. The interior of the cylinder is highly pressurized. Grease will spurt out or the plug may fly off if the valve is opened too fast.

**Note:** Proper track tension is important. Wear can result from an improperly adjusted track. If track tension is too loose, it will cause excessive wear to the drive sprocket and track rail. If track tension is too tight it causes the track rail to wear into the rollers and drive sprocket. If track tension can not be adjusted to specification, mechanical repair is needed. Contact your distributor's service department.

# Link Belt 4300 Operators Manual

**Wenbin Ji**



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